

Door Works Company
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Product Guide Specification

Architectural Interior Stile and Rail MDF Doors

Submittals:

Shop Drawings: Manufacturer shop drawings shall be submitted showing dimensions

Handling Instructions

Warranty

Quality Assurance:

Identifying Label: Each door shall have label indicating:

1. Door manufacturer
2. Order Number
3. Door Number
4. Fire rating, if applicable

Fire-Rated Doors: Labeled by Guardian Fire Testing

Delivery

Package per customer instructions

Doors stacked flat on pallets

Store per manufacturer requirement

Product

Model: Per customer requirement

Panel type: Raised

Door Thickness: 1 ¾ inches

Top Rail Width: 4.5 inches

Lock Rail Width: 6 inches

Bottom Rail Width: 9.5 inches

Side Stiles Width: 4.5 inches

Raised Panel Thickness: 1 ¾ inch

Door Construction

Stile Edge: MDF with Embedded Poplar Block for hardware as appropriate

Panels: MDF

Method: Custom laminated construction using double-refined MDF. One-piece stile and rail construction.

Lamination: Cross-linking pre-catalytic PBA adhesive for type 1 bond

Finishing

Hand sand prior to priming

Primer: High solids content, water-borne primer, suitable for all commercially available paint

Hand sand after priming