



## Handling Instructions

This Document Should Be Kept With Doors Throughout Installation And Finishing  
**Failure to follow these instructions may void the Door Works Company**

### DELIVERY

- Doors should be delivered only to job site after HVAC has been installed and the humidity has been normalized between 25% and 55% relative humidity.
- Doors should never be allowed to come in contact with water as prolonged exposure may cause damage.
- Doors should be stacked on risers (5 ea. for 8/0 door and 4 ea. for 6/8 or 7/0 doors) on level flat surface.
- Doors should be stacked on risers largest on bottom not more than 20 doors high.
- Doors should never be stacked directly on the floor.
- Doors should not be leaned against a wall as this may cause the doors to warp.
- Slightly warped doors may be normalized (straightened) by laying door on flat surface with high point on top. Place weight on high point pushing door straight. Leave for 24 hours in controlled ambient condition as outlined in point # 1 and door should normalize to original straight condition. More severe warp may require more aggressive corrective procedure meaning bending the door past center for a longer length of time.
- Doors edges (all four) should be sealed prior to hanging doors. Final finish must be on all six sides or the warranty on the door will be considered void.
- Doors should be lifted when moved, not dragged across the floor or on one another.

### FINISHING INSTRUCTIONS

1. Door Works Company uses a specially formulated high solids content acrylic based primer that is easy to sand with 100G or finer sanding sponge or paper. ***All doors should be sanded and clear of dust before finishing. Our testing has shown the primer to be compatible with most commercially available oil or water based enamels, Alkyds or latex paints. Upon request Door Works Company will provide at no charge 8" square primed test chips.***
2. Scratches or dings are easily repaired with auto body filler or a spackle type product. After filling all marks that may have occurred during installation thoroughly sand and clean sanding dust from surfaces.
3. ***It is the customers responsibility to test their paint on our product prior to painting.*** Following the paint manufacturer's instructions apply two coats of suitable commercially available top coat on all six sides.
4. These are interior doors not intended for exterior use.

### PRE-DRILL PILOT HOLES FOR HARDWARE FASTENING SCREWS

- Door Works Company Doors have internal wood blocking for superior screw holding.
- Door Works Company strongly recommends drilling pilot holes ahead of all screw installation. Failure to do so may create hairline cracks on either side of the screw which does not compromise the screw holding integrity.
- Should these cracks occur they may be filled with a spackle type product for a better cosmetic appearance.

### STOP APPLICATION ON JAMBS

When using DWC jambs with applied stop please note stop is held in place with wire pin nails. Stop may be adjusted if necessary to compensate for out of plumb jack studs. Once jamb installation is complete we recommend use of additional nails or staples securing stop to jamb prior to painting.